Sunamp Applications









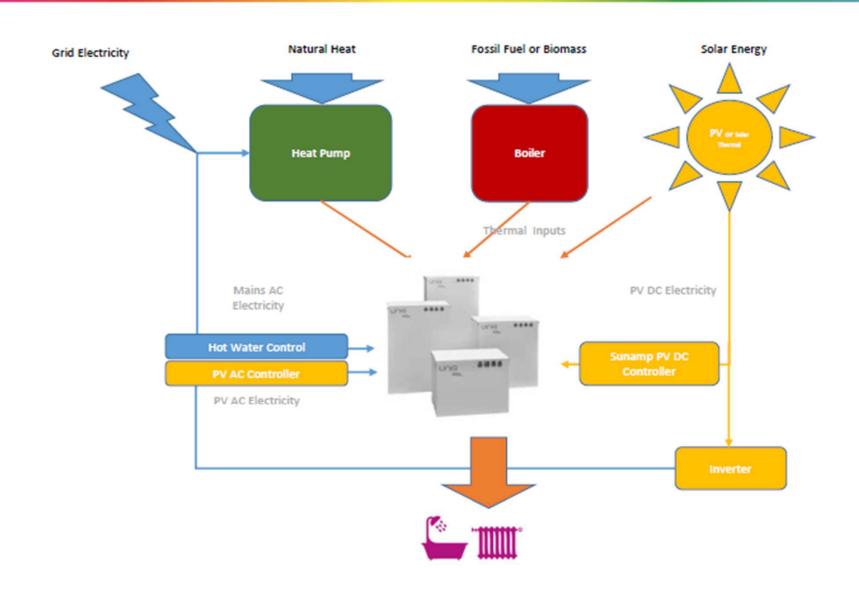






The Product





Standing on the shoulders of giants



Sunamp











Joseph Black becomes

the first person to describe latent heat, marking the beginning of the study of thermodynamics.

The Dover Sun House, designed by Maria Telkes to showcase the power of

solar energy, includes a prototype of a PCM heat battery. The system fails after 3 years of successful operation due to instability of the PCM.

Concerned about climate change and fuel poverty, Andrew Dissell creates

Sunamp to reduce our reliance on fossil-powered heat and drive down fuel costs for everyone and files a first patent application.

Sunamp begins collaboration with the University of Edinburgh School of Chemistry to advance its new thermal storage technology and quickly achieves the breakthrough that would

have made the Telkes

prototype reliable.

The first Sunamp heat battery is installed in an Edinburgh home. heated by a heat pump the system delivers significant savings over the existing gas boiler to this day.









Scottish Government funds EastHeat, the largest residential heat storage project in Europe, which saw Sunamp heat batteries installed in 650 homes, marking the beginning of mass production at Sunamp's factory.

Sunamp launches the UniQ range of super compact heat batteries, the company's 3rd generation of phase change thermal storage units.

Sunamp becomes the first heat battery manufacturer in the world to be awarded A Grade RAL Certification, the independent quality mark and only global standard for Phase Change Materials (PCM) and PCM products.

The 10,000th heat bettery is dispatched from Sunamp's factory in Scotland and the company's UK order book grows 67-fold in one year, despite economic disruption caused by the global pandemic.

The Future



PCM Phase Changing Material



Phase Change Material Technology

Phase Change Materials (PCMs) are substances that absorb and release thermal energy during the process of freezing and melting



1761 - Joseph Black discovered latent heat at the university of Edinburgh

Early 1900s – Alan Tower Waterman wrote about PCMs at Yale University

2010 – Sunamp developed the first PCM heat battery, using Sodium Acetate



Sodium Acetate is readily available and in common use in dishwasher tablets and as a flavouring for salt and vinegar crisps. It is sustainable, can be recycled and has a very long life, we have tested to over 41,000 cycles

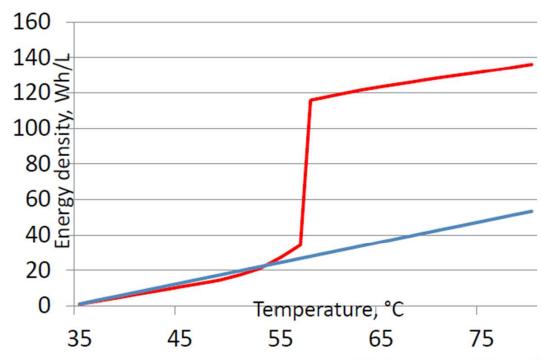
Sunamp has taken well developed and understood learnings from the past to create the products of the future

Phase Change Material Technology





Ice (phase change at 0°C)



- Sunamp Phase Change Material (PCM)
- Stable We can control how we charge and release
- High Energy density
- Non-flammable
- Sunamp have industrialised PCM energy storage for space heating and hot water

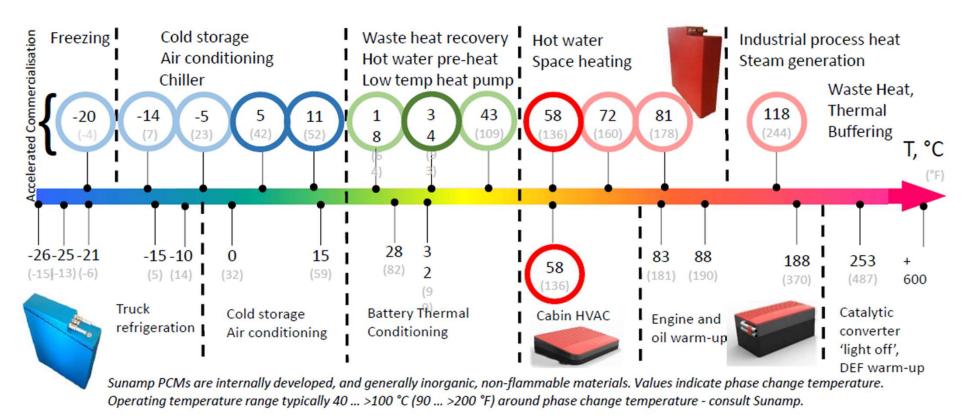


Hand warmer (melts at 58°C)

Sunamp

Wide Range of Storage Temperatures

Sunamp Heat and Cool Batteries can be filled with different PCMs to optimise each application





Current commercial products (Space Heat & Hot Water)



Near-term introduction (Q2 ... Q4 2019)

12

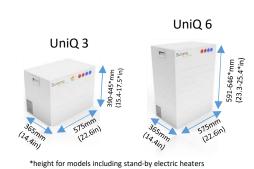


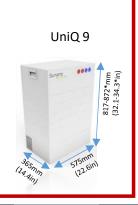


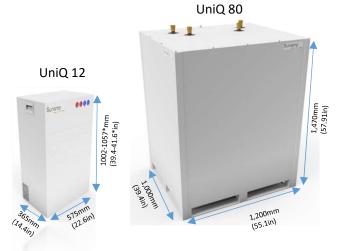
Product Line (Residential, Commercial)

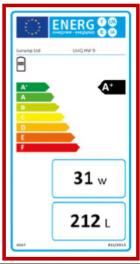


Most commonly sold size. Replaces 210L water tank.









Model Example	Measured kWh	Equivalent cylinder (L)	Heat Loss (kWh/24h)	Comments	ErP Rating
UniQ HW 3	3.5	70	0.449		A+
UniQ Heat 6	7	140	0.649	Stackable two high	A+
UniQ HW 9	10.5	210	0.738	for larger storage	A+
UniQ Dual 12	14	280	0.809		A+
UniQ Heat 80	90	1800	2.2 (provisional)	Palletised, 1.5 Tonnes	Non ErP

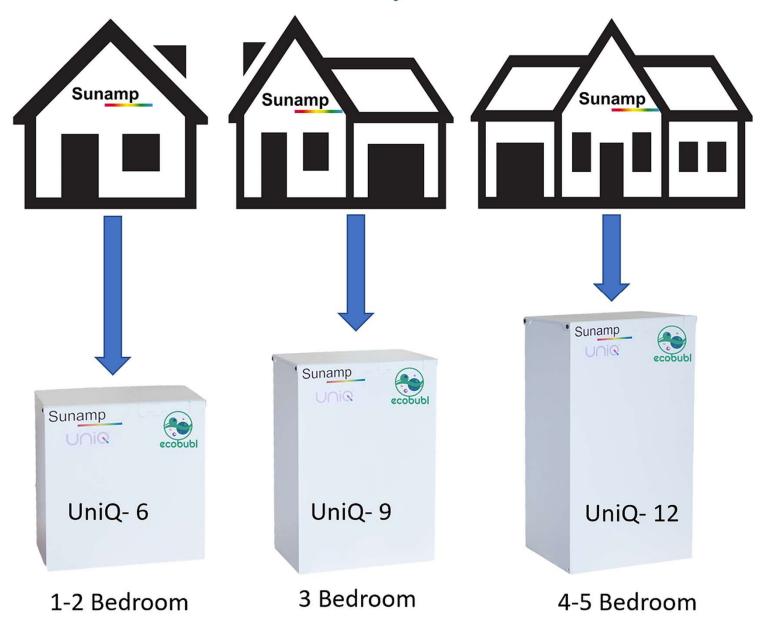
- Price comparable to hot water storage
- Lower installation cost

- Zero Routine Maintenance
- Lower Total Cost of Ownership

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Published Worldwide PCT Applications: WO 2009/138771, WO 2011/J058383, WO 2014/202974, WO 2014/195691. WO 2014/191778. WO 2015/025175. WO 2017/221025

Estimated Battery Size for Hot Water



How do I choose which model to purchase? What will be the primary power source for your battery?





Heating boiler or High temperature Heat pump







Off Peak Grid Power and



Photovoltaic System

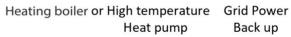


Off Peak Grid Power only



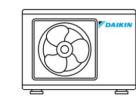










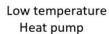


Photovoltaic Heating boiler or High temperature System Heat pump









Back up



Grid Power Backup

Product Overview

Heat Source

Use for

















Page No.

24/7

Grid Supply Off Peak Timer/ Variable Tariff

Boiler

Heat Pump Hot Water

Heating

eHW	6-7	•	0				•	
HW	8-9				•	•1	•	
HW+i	8-9	0			•	•1	•	
eHW +iPV	10-11		0	•			•³	
HW +iPV	10-11			0	•	•1	•	
HW +iLTHP	12-13	0				•4	•	
Heat	14-15				•	•1		•
Heat +i	14-15	0			•	•¹		•
CPSU Package	² 16–17	0	•				•	•
HTHP Package	16–17		•			● ¹	•	•

- 1 Only compatible with selected heat pumps. Check product page or manual for more information.
- 2 These packages are only currently available for large scale development projects. Contact Sunamp for information
- 3 Can be used as a pre-heat to suitable combi-boilers, reducing gas demand for hot water.
- 4 Compatible with selected R32 heat pumps from Samsung and Daikin.
- Primary Energy Source
- O Secondary / Optional / Back-up

Technical Spec



Without and with Immersion heater

	Ove	Overall dimensions [mm] Wei		Weight [1]
	Width	Depth	Height	[kg]
UniQ HW 3, UniQ Heat 3, UniQ Dual 3	365	575	410	55
UniQ HW 6, UniQ Heat 6, UniQ Dual 6	365	575	605	105
UniQ HW 9, UniQ Heat 9, UniQ Dual 9	365	575	815	155
UniQ HW 12, UniQ Heat 12, UniQ Dual 12	365	575	1,025	205
UniQ HW 3+i, UniQ HW 3+iPV, UniQ eHW 3, UniQ dPV 3	365	575	455	61
UniQ HW 6+i, UniQ HW 6+iPV, UniQ eHW 6, UniQ eDual 6	365	575	650	111
UniQ HW 9+i, UniQ HW 9+iPV, UniQ eHW 9, UniQ eDual 9	365	575	860	161
UniQ HW 12+i, UniQ HW 12+iPV, UniQ eHW 12	365	575	1,070	211

Technical Spec

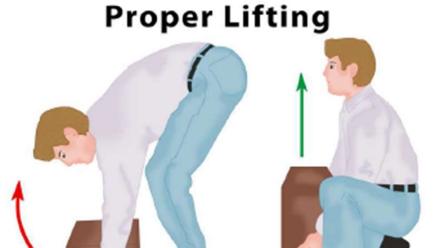


		Size 3	Size 6	Size 9	Size 12
Storage capacity – Standard batteries with PCM58 [1]	[kWh]	3.5	7.0	10.5	14.0
Water content – Low power circuit (LPC) [3] Water content – High power circuit (HPC) [4]	[L] [L]	1.30 2.24	2.36 4.48	3.46 6.76	4.56 9.04
Equivalent hot water cylinder size [5]	[L]	71	142	212	284
V ₄₀ , Volume of hot water available at 40°C ^[6]	[L]	85	185	300	370
 Heat loss rate Heat loss rate ErP Rating class – Hot water storage vessel 	[kWh/24h] [W] [-]	0.449 18.7 A ⁺	0.649 27.0 A ⁺	0.738 30.7 A ⁺	0.809 33.7 A ⁺
Recommended maximum HW flow rate	[L/min]	6	15	20	25
Minimum cold water supply pressure at inlet to the heat battery	[bar] [MPa]	1.00 0.10	1.50 0.15	1.50 0.15	1.50 0.15
Maximum working pressure: High power (HPC) and Low power (LPC) circuits	[bar] [MPa]	10.0 1.0	10.0 1.0	10.0 1.0	10.0 1.0
Pressure loss characteristics (See tables 2.3) K _V Value for the Low power circuit (LPC) K _V Value for the High power circuit (HPC)	[-] [-]	1.623 2.871	1.255 2.356	1.066 1.951	0.963 1.451
Minimum heat source flow temperature [7]	[°C]	65	65	65	65
Maximum heat source flow temperature [8]	[°C]	85	85	85	85
Hot water outlet temperature at design flow rate [9]	[°C]	50 - 55	50 - 55	50 - 55	50 - 55
Heat battery controller CC power supply rating at 230V, AC, 50Hz [10] Electric heater supply rating at 230V, AC, 50Hz [11] Standby power consumption – All models	[A] [A] [W]	6 16 7	6 16 7	6 16 7	6 32 7
Power rating of the heater at 230V, AC, 50Hz ('e' models only)	[W]	2,800	2,800	2,800	2,80

Incorrect

C PRODUCTOR







Battery stair climber available to rent can lift 300 kg up a stair case

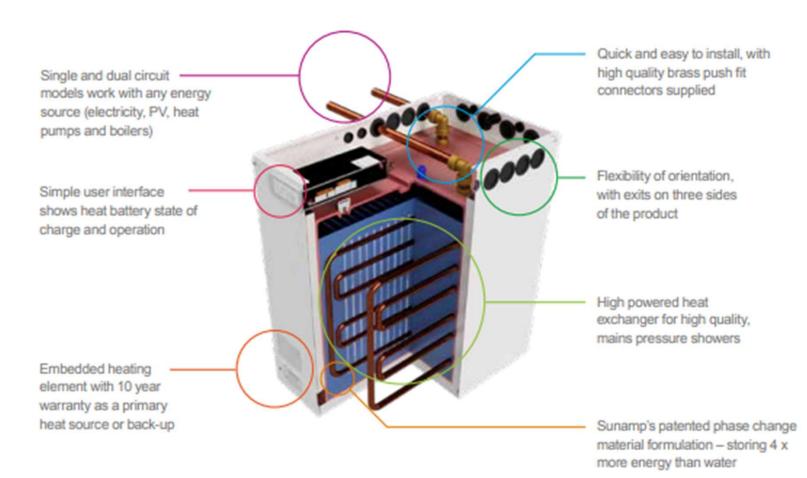
Correct

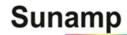
Product Range



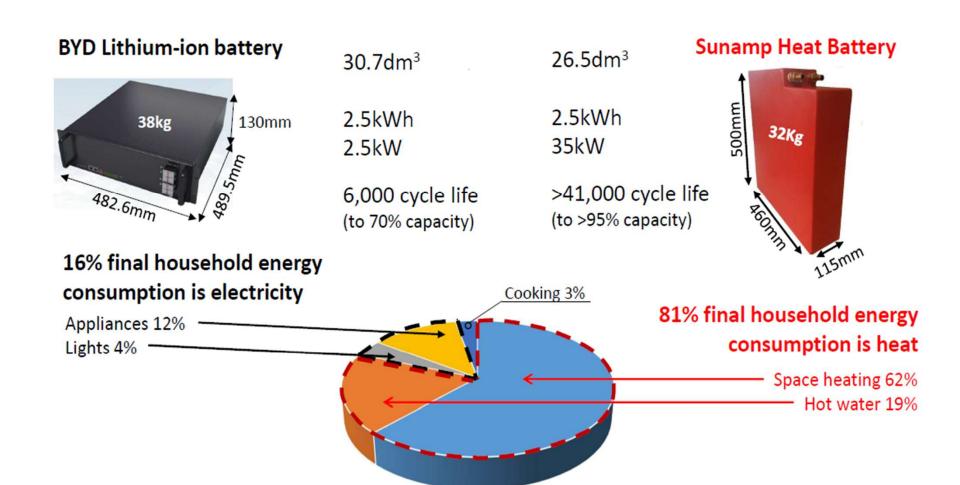
Sunamp

Works With Any Energy Source





Electric Battery vs. Heat Battery



What is a heat Battery?



A high-powered, high flow-rate heat exchanger is immersed in phase change material and encapsulated in a red moulded, polypropylene cell





The red cell is surrounded by non-flammable vacuum insulation panels. These offer superior insulation, in minimal space. As a result the *whole* range is ErP A or A+ with SAP benefits

Finished in a cuboid, white powder-coated aluminium case, which offers pipework knockouts on any face for very easy installation

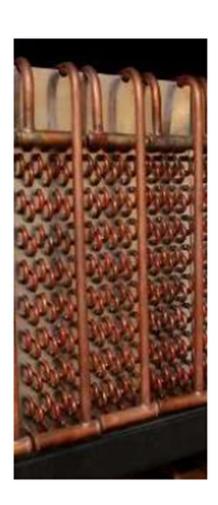




Our new factory facility enables us to ramp up our current production quickly

Heat Battery Cont.





High Energy Density

Melting and freezing a PCM (Phase Change Material) stores 3-4 times as much energy as heating up water

High Power

High power heat exchanger inside, so heat can be rapidly charged into the heat battery and equally quickly extracted – high rate discharge

Modular

Cuboid and able to stack like Lego®

Cost-Effective

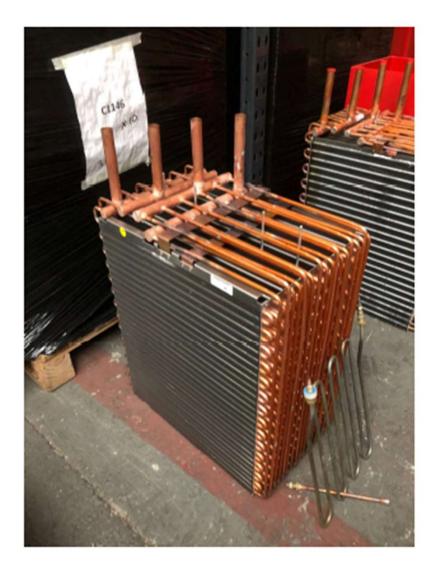
Comparable price to Hot Water Tanks High efficiency, low heat loss (A+) Zero Routine Maintenance Lower Total Cost of Ownership



The Heat Exchanger







Cylinders Vs Heat battery







Solar Input combination boiler





UniQ 3 under sink application

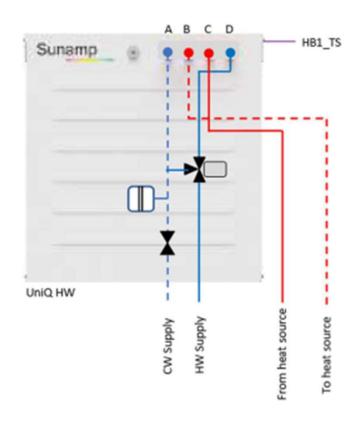




Drawings



Basic Hot water battery schematic drawing
The Heat Source would be either boiler or high temperature heat pump



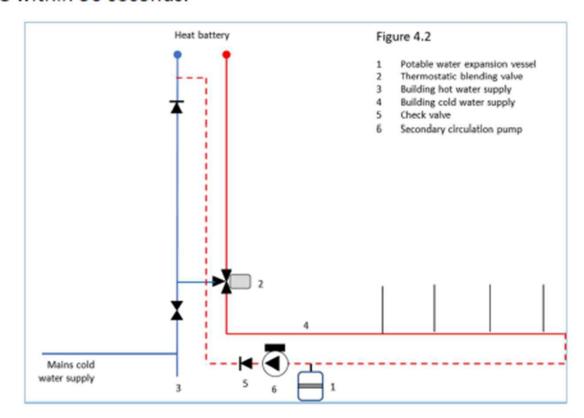
Cold water mains = A Hot water out = D Boiler Flow = C Boiler Return - B

Drawings



Secondary circulation or trace heating should be provided when the length of hot water pipe work and its water content becomes such that it would take an unreasonable length of time for hot water to reach the terminal fitting.

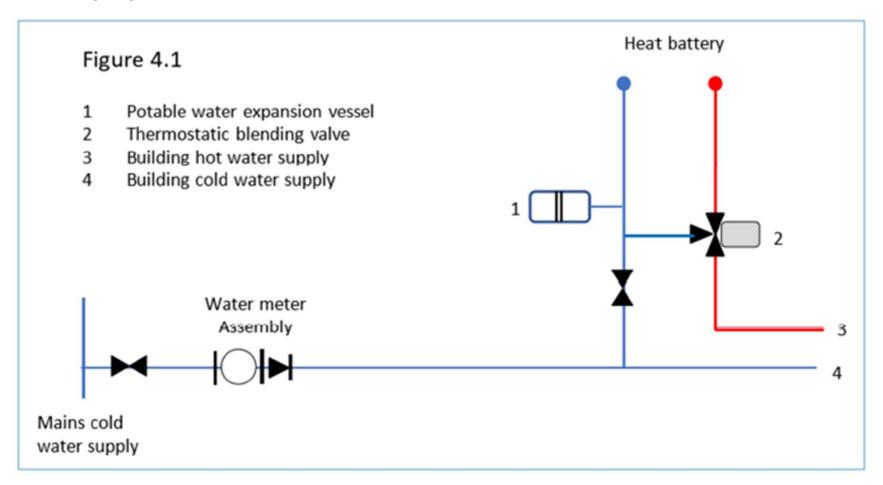
The Government guidance recommends that when opening a tap, or other outlet, the water should reach 50°C within 30 seconds.



Expansion vessel



Unlike the vented and unvented cylinders, the hot water in the heat batteries is heated instantaneously on demand just like a gas combination boiler and the stored water content is very low (Less than 15 litres in most models – See technical specification section 4 in this manual). Therefore, the expansion vessel is not normally required.



Expansion vessel



However, the expansion vessel should be sized and fitted as shown schematically in figure 4.1 if the cold water mains coming into the building is fitted with a non-return valve which would prevent the water from the heat battery expanding back into the cold water mains during the heating phase.

The expansion vessel for the DHW heating batteries can be sized using equations 1-3.

```
VE = (VHB x EC) / (1 - P1/P2) ---- [1]
P1 = PI + 1.014 ---- [2]
P2 = PF + 1.014 ---- [3]
```

Where

VE = Total volume of the expansion vessel, [L]

VHB = Water content of the heat battery circuit used for DHW heating - From technical data

tables, [L]

EC = Hot water expansion factor for standard heat batteries, EC = 0.03

P1 = Absolute initial expansion vessel charge pressure, [bar]

P2 = Maximum absolute working pressure of the heat battery water circuit, [bar]

PI = Initial expansion vessel charge pressure = CW mains pressure, [bar]

PF = Maximum working pressure of heat battery water circuits = 10.0, [bar]



General requirements



General requirements

- 1. Minimum dynamic mains water supply pressure = 1.5bar
- 2. Maximum dynamic mains water supply pressure = 10.0bar
- Minimum mains cold and hot water pipe sizes (Up to UniQ HW 9, UniQ Dual 9 models) = 22mm copper or equivalent
- Minimum mains cold and hot water pipe sizes (Above UniQ HW 9, UniQ Dual 9 models) = 28mm copper or equivalent
- Expansion vessel charge pressure (If fitted) = Incoming mains pressure (bar).
- 6. Pipe connections All model in this range: 22mm copper.
- 7. The UniQ batteries are not suitable for tank fed hot water systems.

Hot water blending/mixing valve is required on the Uni-Q HW models, as the battery start temperature will be over 65°C

We recommend a 35°C - 65°C valve



Hard Water



In hard water areas where mains water hardness can exceed 150 ppm Total Hardness, you must install a scale reducing

device in the cold water supply to the heat batteries to reduce the rate of accumulation of limescale.

The limescale can be controlled using one of the following devices:

- a) Chemical limescale inhibitors
- b) Polyphosphate dosing
- c) Electrolytic scale reducers
- d) Water softeners













Charge with

Electric back-up

Use for

♠ Hot Water

Energy Label

A+

UniQ HW +iLTHP

- Optimised controls for operation with selected R32 low temperature heat pumps
- Currently compatible with Daikin Altherma 3 & Samsung Generation 6 models listed below

SG

• HP performance, in a quarter of the space

		UniC	HW +iLT	IP Heat Ba	attery
		Size 3	Size 6	Size 9	Size 12
Heat	AE050RXYDEG/EU + MIM-E03CN	✓	✓	√	✓
Samsung H Pumps	AE080RXYDEG/EU + MIM-E03CN	✓	✓	1	✓
Sam	AE120RXYDEG/EU + MIM-E03CN	✓		*	
at	ERGA04DVA + EHBH04D6V	✓	✓	✓	✓
Daikin Heat Pumps	ERGA06DVA + EHBH08D6V	✓	✓	✓	✓
Dai F	ERGA08DVA + EHBH08D6V	✓	✓	✓	*

*Contact Sunamp for further information

Туре	Order Code
UniQ HW 3 +iLTHP-DN	DGP-EDW-AYZ
UniQ HW 6 +iLTHP-DN	DKP-EDW-AYZ
UniQ HW 9 +iLTHP-DN	DNP-EDW-AYZ
UniQ HW 12 +iLTHP- DN	DRP-EDW-AYZ
UniQ HW 3 +iLTHP-SG	DGP-ECW-AXZ
UniQ HW 6 +iLTHP-SG	DKP-ECW-AXZ
UniQ HW 9 +iLTHP-SG	DNP-ECW-AXZ
UNIQ HW 1Z +ILTHP-	DRP-ECW-AXZ

UniQ +iLTHP Heat battery



1.1 Intended Use

The intended use of the **UniQ HW +iLTHP** range of products is for the provision of hot water for domestic purposes by means of using a low temperature heat pump as a main heat source. The heat battery can also be electrically charged when receiving a boost signal from the Low Temperature Heat Pump. Its internal element will also operate as an automatic backup if the heat pump is not able to deliver a satisfactory high temperature to charge the heat batteries (Note: Only if Link 3 is present (Factory Setting)).

This range of products is **NOT** intended for direct connection of the heat batteries with PV systems.

The Sunamp Ltd UniQ HW +iLTHP Heat Batteries are:

- Designed to produce domestic hot water heating by using a Low Temperature Heat Pump as a main source of heat, the range of heat batteries have a standby heating element built in to act as a backup if the main heat source fails.
- Equivalent to indirectly heated hot water cylinders and hot water only thermal stores.
- Able to replace indirect vented and unvented hot water cylinders for heat pumps.
- Classified as a Primary Thermal store. By transferring heat from the PCM to the mains water flowing through the heat exchanger, they produce hot water instantaneously and on demand.
- Class I stationary appliances that use a single-phase electrical supply.

See the <u>downloads section</u> of our website (<u>www.sunamp.com</u>) for other useful information on Sunamp Ltd. products.

UniQ +iLTHP Compatibility



Product Compatibility

For the correct operation of the Sunamp heat batteries with the Samsung and Daikin Low Temperature heat pumps, please ensure that the correct combination displayed in (Table 10) below is used.

		UniQ HW +iLTHP Heat Battery			
		Size 3	Size 12		
eat	AE050RXYDEG/EU + MIM-E03CN	✓	✓	✓	✓
Samsung Heat Pumps	AE080RXYDEG/EU + MIM-E03CN	✓	✓	✓	✓
Same	AE120RXYDEG/EU + MIM-E03CN	✓		*	V
at	ERGA04DVA + EHBH04D6V	1	1	✓	✓
Daikin Heat Pumps	ERGA06DVA + EHBH08D6V	✓	~	✓	✓
Dai	ERGA08DVA + EHBH08D6V	✓	√	✓	*

Table 10: Sunamp Heat Battery, Samsung & Daikin Heat pump product compatibility

Accessories and Parts

Part Number	Description		
C5388	Thermostatic Mixing Valve (TMV)		
C5034	Expansion Vessel 0.5L		
C5381	Water conditioner		
C5377*	22mm Tectite Pro Elbow TX12 65524		
C5379	22mm Tectite Pro Tee TX24 65676		
C5412*	Conex BM8090 0220000 22mm >B< Push elbow		
A1135	Daikin Low Temperature Heat Pump Connection Kit Consisting of: - C2291 - Relay Interface, Easy Relay 240VAC - C2292 - Back box - C2293 - Daikin X13A connector Booster cable - C2294 - Daikin X9A connector Tank sensor cable - C2295 - 2 Core 0.5mm² Cable - C2296 - M12 Cable gland (x2)		
A1136	Samsung Low Temperature Heat Pump Connection Kit Consisting of: - C2291 - Relay Interface, Easy Relay 240VAC - C2292 - Back box - C2295 - 2 Core 0.5mm² Cable - C2296 - M12 Cable gland (x2)		

Table 5: Accessories.

^{*}Contact Sunamp for further information

^{*4} x C5377 or C5412 and A1135 or A1136 are supplied with the product as standard.

UniQ +iLTHP external overview



Sunamp

2.2 Product Overview

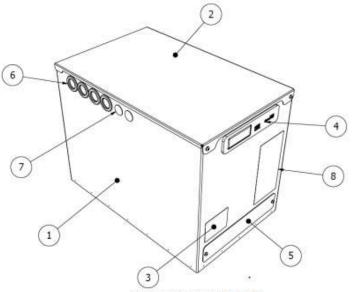


Figure 1: Heat Battery (external)

Item	Description
1	Heat Battery – main body
2	Heat Battery – lid
3	Data badge / serial number
4	Controller interface
5	Terminal cover plate
6	Tube entries (3 sides)
7	Cable entries (3 sides)
8	Energy label – to be applied by installer (if applicable)

Table 1: Product overview (external)

UniQ +iLTHP internal overview



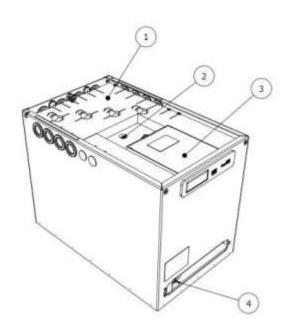


Figure 2: Heat Battery (internal)

Item	Description
1	Insulation layers – to be cut to suit copper tube and cable entries
2	Temperature sensor
3	Electrical control box – PCB, relays, terminal block
4	Non-self-resetting overheat thermostat (OHT)

Table 2: Product overview (internal)

LED user interface



Sunamp

2.3.1 LED Interface

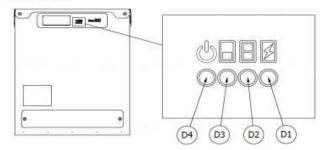


Figure 4: LED interface

Item	Description
D4	Mains power LED
D3	Charge level status LED
D2	Charge level status LED
D1	Heater 'Active' LED

Table 4: LED interface

2.4 Accessories and Parts

Part Number	Description
C5388	Thermostatic Mixing Valve (TMV)
C5034 Expansion Vessel 0.5L	
C5381 Water conditioner	
C5377	22mm Tectite Pro Elbow TX12 65524 (see note)
C5379 22mm Tectite Pro Tee TX24 65676	
C5412	Conex BM8090 0220000 22mm >B <push elbow<="" td=""></push>

Table 5: Accessories



+iLTHP operations



5 Operation



Always read the safety instructions in Section 1 of the manual before operating the UniQ eHW Heat Batteries.

5.1 Switch On/Off

Power is supplied to the Heat Battery via the 2-pole Isolator Switch. The Heat Battery will remain in operation whilst it is connected to the mains. The Heat Battery will switch off if you disconnect it from the mains.

5.2 LED Indicators and Status

LED Indicators are available to observe the status of the UniQ eHW Heat Battery installed.

	Status	Meaning	
4	OFF	Power OFF	
O	ON	Power ON	
	Pulsing	Heat Battery charging from 0 - 50%	
	ON	Heat Battery charge level >50%	
_	Off	Heat Battery charge level 0 - 50%	
\exists	Pulsing	Heat Battery charging from 50 - 1009	
	Solid	Heat Battery charge level 100%	
	Off	Heating element INACTIVE	
7	Solid	Heating element ACTIVE	

Table 17: LED indicators

UniQ +iLTHP heat battery spec.



2.5.2 Detailed Specifications

Specification		Size 3	Size 6	Size 9	Size 12	See Note
Heat Storage Capacity (kWh)	Hot Water Heating with Low Temperature Heat Pump	32	6.3	9.5	12.6	1
	LPC (C→B)	1.3	2.4	3.5	4.6	2
Water Content (L)	HPC (A-+D)	23	4.5	6.8	9.1	
	Combined	3.6	6.9	10.3	13.7	
Equivalent Hot Water Cylinder Size (L)		65	128	192	256	[3
V ₄₀ , Volume of Hot water available at 40°C (L)		78	167	271	333	4
Standby heat loss rate (kWh / 24)	ı (W))	0.48 / (20)	0.67 / (28.1)	0.77 / (32.1)	0.84 / (34.9)	
ErP Rating class		Α+				6
Recommended maximum HW flow rate (L/Min)			15	20	25	
Minimum heat source flow temperature (°C)		65				7
Maximum heat source flow temperature (C)		80				8
Minimum mains supply pressure at inlet of Heat Battery (MPa / (Bar))		0.15 / (1.5)				
Maximum working pressure (MPa / (Bar))		1.0 (10)				
Pressure loss characteristics Kv Values		Figure 6.1 & 6.2 (Section 2.6)				
Hot water outlet temperature at d	esign flow rate (°C)	45-55				5
Back-up Heater - Connected load	at - 230 V, 80Hz (W)	2,800				
ower supply / Standby consump	tion (W)	1 PH - 230 V /7				

Table 8: Detailed specifications for UniQ HW +iLTHP Heat Battery models

Typical +iLTHP Daikin schematic



3.8.3 Controller Wiring Schematic and Diagram

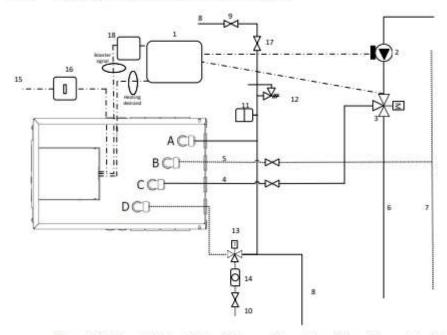


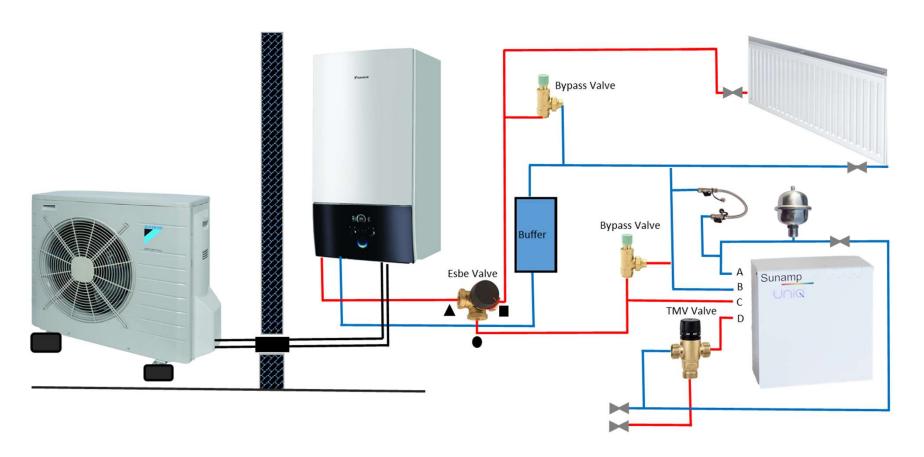
Figure 13.1: Example Wiring Option 2 Schematic (see Figure 3 for piping and electrical options available)

Item	Description				
1	Daikin Indoor Unit "EHBH04/8D6V" Heat Pump Controller	7	Central Heating Return	13	Hot Water Thermostatic Blending Valve
2	Circulation pump	8	Mains Cold Water Supply	14	Hot Water flow regulator
3	Motorised Three port Valve	9	Check Valve	15	230VAC 16 A power supply
4	Flow from Heat Pump	10	Hot water supply to dwelling	16	Local 2-pole isolator, 13A
5	Return to Heat Pump	11	Expansion Vessel	17	Cold Water Mains Pressure regulator
6	Central Heating Flow	12	Mains Water Expansion Relief Valve	18	Relay box

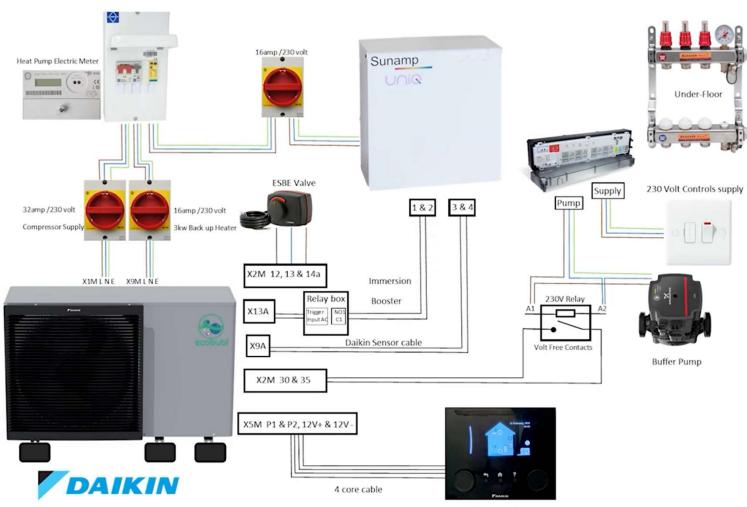
Table 16.3: Explanation of components

Refrigerant Split wall mounted unit.

Heats Ecobubl offices and Sunamp battery for WC hot water







Daikin Interface



Pressure Loss Characteristics

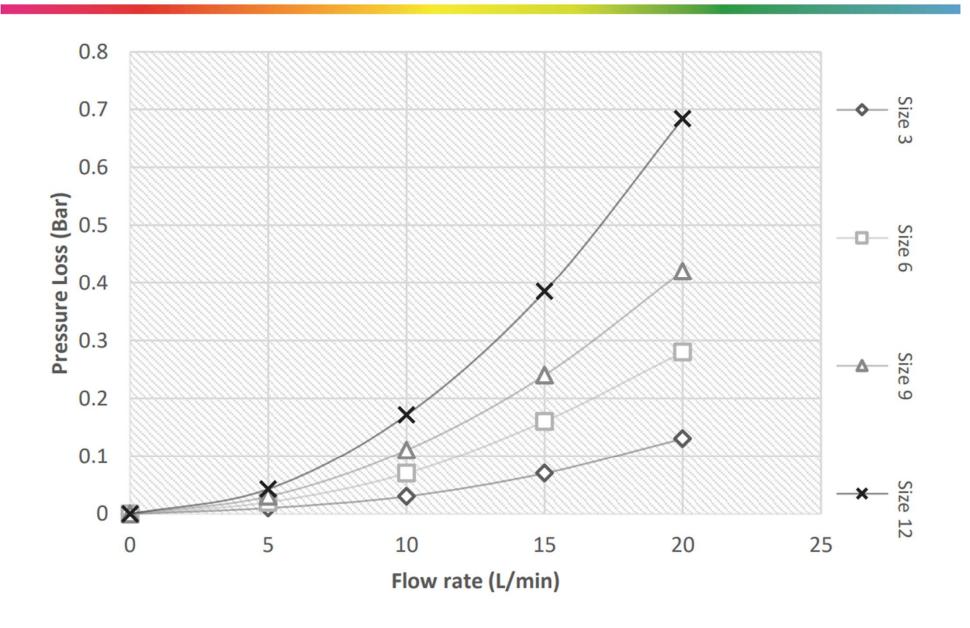
The primary circuit of the heat battery is connected to the heat pump flow and return as shown schematically in (Figure 6.3). The primary circuit design flow rate will depend upon the thermal rating of the heat pump and the design temperature difference. For a typical system, the primary flow rates are given in (Table 9), Primary flow rate in the heat battery charging circuit should be set to give around 7°C temperature difference to minimise flow rates.

Thermal output of the heat pump (kW)	4.0	6.0	8.0	10.0
Primary flow rate at 7.5°C design temperature difference (I/min)	7.6	11.6	15.2	19.2

Table 9: UniQ HW +iLTHP Heat Battery Primary circuit flow rate

The corresponding values for the pressure loss through the primary heat pump circuit can be read in (Figure 6.2).

The secondary circuit of the heat battery is connected to dwelling hot water circuit as shown schematically in (Figure 6.3). The pressure loss values can be read in (Figure 6.1).



+iLTHP Daikin electrical requirements



3.8 Wiring Option 2 – HW +iLTHP Daikin Low Temperature Heat Pump



Important: Please follow (Table 16.1) for information regarding the Links.

Link specification	Removed or Fixed
Link 1	Fixed (Factory setting)
Link 2	Fixed (Factory setting)

Table 16.1: Wiring option 2 - Link settings



Link 3 will be provided fixed within the product; this can be removed to meet the functionality required in (Table 16.2). Please isolate the electrical power to the unit if the Link requires removal.

Link specification		Functionality
Link 3	Fixed (Factory setting)	Back-up timer function enabled (heat battery will charge electrically after a 45 minute delay timer has run out and heat demand is still present)
	Removed	Removes delay timer function, internal element operation is now only controlled by the heat pump controller

Table 16.2: Wiring Option 1 - Link 3 setting

- Link 1 & Link 2 are not to be removed, as this will lead to malfunction of the Heat Battery.
- Run and connect 3 Core mains power supply cable (16A, minimum 2.5mm² CSA) from the local 2-pole isolator 13A to the Heat Battery controller (Figures 13.1 and 13.2).
- Wire the cable via the appliance case cabling grommets and then into the control box housing through the hole available (Figures 8, 12.1 and 12.2).
- Prepare if necessary, the mains power cable and wire in the following terminals (Figure 10):
 - Brown (Live): Terminal L1 (Live)
 - Blue/Grey (Neutral): Terminal N1 (Neutral)
 - Green/Yellow (Earth): Terminal PE (Protective Earth)

3.8.1 Booster signal wiring

• Using the cable assembly provided (C2293), plug the connector end in the Daikin Indoor unit "EHBH04/8D6V" controller PCB plug terminal X13A (please refer to Heat pump manual). Then run the cable out of the Daikin indoor unit and into the relay box (C2291) provided into "TRIGGER INPUT AC" terminals (please refer to relay box instruction sheet). Then wire the 2 core PVC insulated cable provided (C2295) from the relay box terminals "NO1" & "C1" to the heat battery, into the control box housing through the hole available. Secure the cables in Terminal T1 & T2 independently (Figure 13.2). Please note that the polarity of the wires is not important in this wiring setup. Please ensure to use the provided relay backbox (C2292) & 2 x Cable grommets (C2296) when running the wires into the relay box.



 Note: Engaging this booster signal on the heat pump controller will put the Heat Battery into electric charging mode. This can lead to increased electricity consumption, resulting in higher energy costs. This should be explained to the end user.

3.8.2 Heat Pump sensor cable wiring

Using the cable assembly provided (C2294), place the connector end in the Daikin indoor unit controller "EHBH04/8D6V" PCB connector "X9A" (please refer to Heat Pump manual), then run the wire into the appliance via the appliance case cabling grommets and then into the control box housing through the hole available. Secure the cables in Terminals T3 & T4 independently (Figure 13.2).

+iLTHP Daikin controller wiring

3.6.2 Controller Wiring Diagram

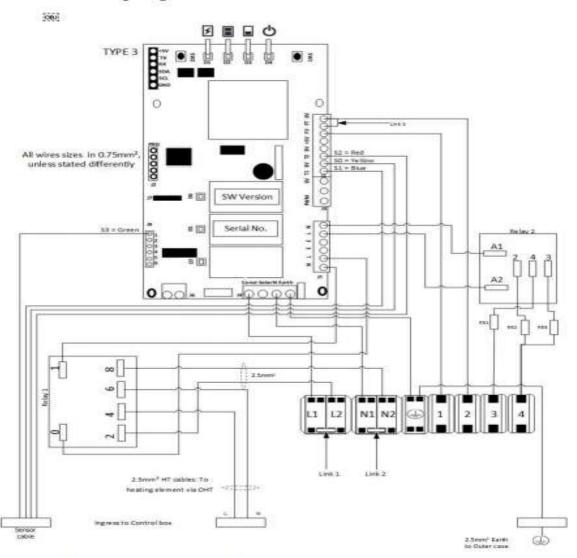


Figure 11: Internal controller wiring diagram (wire sizes=0.75mm², unless stated otherwise)

+iLTHP Daikin controller wiring

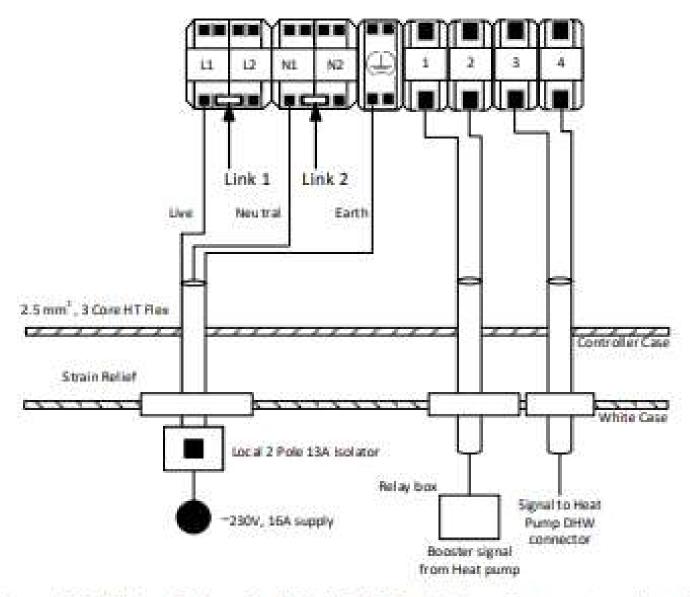


Figure 13.2: Wiring Option 2 - HW +iLTHP Daikin Low Temperature Heat Pump



4 Commissioning



Before commissioning works, first ensure that you have properly reviewed the previous sections, particularly regarding Heat battery specifications as well as location, electrical supply and water supply requirements.

4.1 Preparation

- Ensure all packaging material has been removed.
- Ensure all components are clean and undamaged.

4.2 Process

- Turn on the water supply and ensure that there are no leaks.
- Fully open any hot water taps in the dwelling and allow to run for a minimum time of 2 minutes. This is for any air to leave the system. This may vary depending on Sunamp Ltd. Heat Battery model size.
 - Note: For larger models such as the HW 9 +iLTHP, the minimum time is increased to 4 minutes.
- Switch ON the power supply to the Heat Battery, via the 2-pole Isolator Switch.
- 4. Switch ON the power supply to the Heat Pump, via its dedicated isolator.
- 5. Ensure that the correct settings are made on the Samsung (Table 17; Section 4.3.1) or Daikin (Table 18; Section 4.3.2) Heat pump controller. (NOTE: At this stage the Heat Pump controller should show the tank temperature to be ~40°C, this will change to 70°C when the battery is fully charged. No intermediate temperatures are displayed.)
- Test the booster function by manually overriding the booster section on the heat pump controller, after enabling this. Please reset the boost function to the relevant setting displayed in Section 4.3.
- 7. Continue to run the tap for a further 2 minutes, then close.
- Check the front of the Heat Battery to ensure that the "power" and "heater" LED's are lit (see Table 19).
- Allow the Heat Battery to charge for approximately 30 minutes with the hot water tap closed.
- 10. After 30 minutes open the hot water tap and check for hot water.

- Adjust the Thermostatic Mixing Valve (TMV) so that the output temperature is 45°C to 55°C.
- Check hot water temperature at all hot water outlets in the dwelling with the customer and advise on temperature settings.
- Ensure that the Heat Battery charges to half charge and that the power light is not rapidly flashing (which may otherwise indicate an error, see table 20, section 5).
- Leave all product information and literature with the customer / end user.



 Fill in and return the Sunamp Ltd. commissioning certificate, provided with the product. These documents MUST be compiled and returned to Sunamp after installation.

Heat pump settings



4.3 Heat pump settings

Please ensure that the heat pump's settings are set to the following for the Daikin and Samsung Low Temperature Heat Pumps. Please refer to the relevant heat pump manufacturer manual to apply the settings in the sections below (Table 17 & 18).

4.3.1 Samsung setup

To set up the Samsung please go to the Field Setting Values (FSV) page on the wired remote controller.

Setting	Set to	FSV#	
DHW tank temp	65 °C	1051	
Heat pump max temp	65°C	3021	
Legionella cycling	0 (Off)	3041	
dT(Flow/Return)	~7°C	13	

Table 17: Samsung Heat Pump settings

In the user-accessible menu, the DHW tank temperature set point should be set to 70°C .

4.3.2 Daikin Setup

Setting	Set to		
Domestic Hot Water	EKHWS/E Tank with booster heater installed at the side of the tank.		
Emergency	Automatic		
Setpoint mode	2. Weather dependent		
Control	External room thermostat (or as required)		
Heat up mode	Schedule plus reheat (discuss with end user based on their preferences)		
Comfort setpoint	70°C		
Reheat setpoint	45°C		
Legionella cycling	Disable		
dT(Flow/Return)	~7°C		

Table 18: Daikin Heat Pump settings

Heat pump settings



Option 1 Keep link in place

Option 2 Remove link

Remove link 3 and allow Heat Pump to control the Battery Immersion heater

Daikin Overview Settings for Booster heater

Breadcrumbs

4-03 allow the Booster Heater to operate (Installer settings of booster heater)

8-01 Maximum run time

8-03 Booster Heater Delay time Range: 20~95 minutes



EHW Model

Direct Electric Only



Typical eHW schematic

Sunamp

3.7.1 Controller Wiring Schematic and Diagram

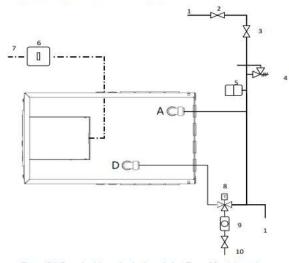


Figure 12.1: Example wiring option 1 schematic (see Figure 3 for piping and electrical options available)

Item	Description				
1	Mains cold water supply	6	Local 2-pole isolator, 13A		
2	Check valve	7	230VAC, 16A power supply		
3	Cold Water pressure regulator	8	Hot Water Thermostatic Blending Valve		
4	Main Expansion Relief Valve	9	Hot Water flow regulator		
5	Expansion Vessel	10	Hot water supply to dwelling		

Table 14: Explanation of components



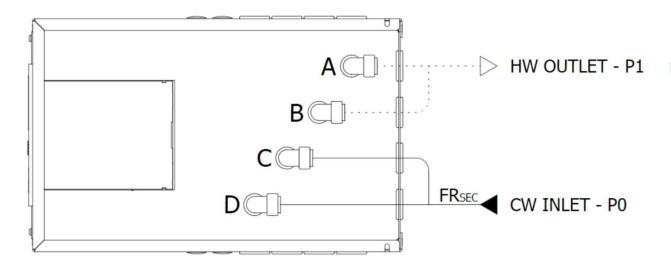


Figure 6.6: Pressure loss at inlet & outlet of the UniQ eHW 12 +iPV

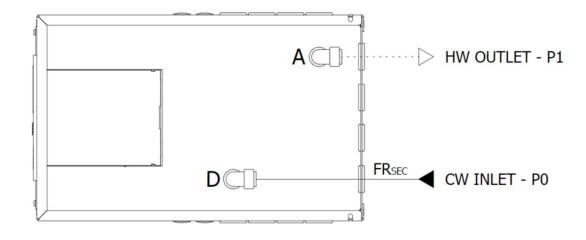


Figure 6.7: Pressure loss at inlet & outlet of the UniQ eHW +iPV, sizes 3,6 & 9



eHW electrical Requirements

Sunamp

3.6 Electrical and Wiring Requirements

All range models within this manual are fitted with an internal controller situated at the top of the Heat Battery. Two wiring options are available:

- 1. No time-switch: 24-hour electricity grid supply only.
- Time-switch: Standard electricity grid supply only. Zero Volt Time switch with options for tariffs such as E7 and E10.

Regardless of the option chosen, the Heat Battery is charged by the heating element from bottom to top and discharged during hot water draw-off from top to bottom.

Additionally, the Heat Battery does NOT require a separate control circuit electricity supply which is supplied internally by a main heating system power supply.

3.6.1 General



External wiring to the Heat Batteries must be in accordance with current IET (BS.7671) Wiring Regulations and any other applicable local regulations. Local Means for disconnection must be incorporated in the fixed wiring in accordance with the wiring rules.



Note: The lid cover of the controller can be removed by using a flat head screwdriver.

- The Heat Batteries must be earthed correctly.
- The point of connection to the mains should be readily accessible and adjacent to the Heat Battery installation; a fused spur is required.
- The product must have its own dedicated 16A MCB protected supply.
- Connection must allow isolation of the electrical supply, such as a
 double pole switch having a 3mm (1/8") contact separation in both
 poles. The means of isolation must be accessible to the end user after
 installation.
- All models are designed for heating by integrated electric heaters only.
 Wiring must be installed in accordance with the instructions provided (Sections 3.7 & 3.8).
- All models are fitted with only one 2.8kW heating element at ~230V AC and therefore recharging times increase with size of the Battery.



3.6.2 Controller Wiring Diagram 图 图 日 白 0 S2 = Red S0 = Yellow All wires sizes in 0.75mm², unless stated differently 8 🗍 SW Version S3 = Green Ch 吉田 Serial No. 15mm² L1 L2 N1 N2 W 1 2.5mm³ HT rables To

Figure 11: Internal controller wiring diagram (wire sizes=0.75mm², unless stated otherwise)

3.7 Wiring Option 1 – 24h Grid Supply Without Time-Switch



Important: Please follow (Table 13) for information regarding the Links.

Link specification	Removed or Fixed
Link 1	Fixed
Link 2	Fixed
Charge Link	Fixed

Table 13: Link settings wiring option 1 - 24h Grid supply without time-switch

- Run and connect 3 Core mains power supply cable (16A, minimum 2.5mm² CSA) from the local 2-pole isolator to the Heat Battery controller (Figures 12.1 and 12.2).
- Wire the cable via the appliance case grommets and into the control box housing (Figures 8, 12.1 and 12.2).
- Prepare, if necessary (Figure 10) and wire the mains power cable in the following terminals (Figure 12.1):
 - Brown (Live): Terminal L1 (Live)
 - Blue (Neutral): Terminal N1 (Neutral)
 - Green/Yellow (Earth): Terminal PE (Protective Earth)



3.8 Wiring Option 2 – On-/Off-Peak Tariff with External Time-Switch



Important: Please follow (Table 15) for information regarding the Links.

Link specification	Removed or Fixed
Link 1	Fixed
Link 2	Fixed
Charge Link	Removed

Table 15: Link settings for wiring option 2 - on/off-peak tariff with external time-switch

- Run and connect 3 core mains power supply cable (16A, minimum 2.5mm² CSA) from the local 2-pole isolator 13A to the Heat Battery controller (Figures 13.1 and 13.2).
- Wire the cable via the appliance case grommets and into the control box housing (Figures 8, 13.1 and 13.2).
- Prepare, if necessary and wire the mains power cable in the following terminals (Figure 13.1):
 - Brown (Live): Terminal L1 (Live)
 - Blue (Neutral): Terminal N1 (Neutral)
 - Green/Yellow (Earth): Terminal E (Protective Earth)

3.8.1 Time-switch wiring to controller

- Wire a 2 core PVC insulated cable (3A, minimum 0.75mm² CSA, 24 x 0.2mm according to BS EN 50525) from a local 2-pole isolator 3A spurred fuse, into a Volt-free time-switch signal.
- Run the wire into the appliance via the appliance case cabling grommets and then into the control box housing through the hole available (Figure 8).
- Connect time-switch wiring supply cables, independently into terminals 1 and 2. Remove Charge Link, connecting terminals 1 and 2. The time-switch wiring will replace the Charge Link.

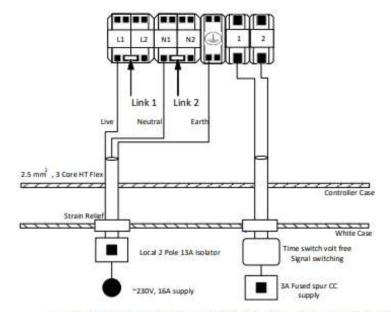


Figure 13.2: Wiring option 2 - on-/off-peak tariff with external time-switch



EHW + i PV Model

Direct Electric Solar PV

It's what's inside that counts





Charge with



Surplus PV electricity



Top-up / winter supply from boiler or high temperature heat pump*

Use for



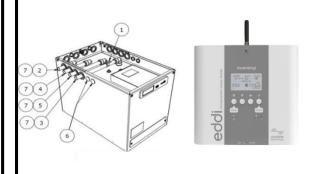
Hot Water

Energy Label

A+

UniQ HW +iPV

- Stand-alone or as a Myenergi EDDI Package*
- Optimised controls and plumbing for operation with PV Power **Diverters**
- Top-up / winter supply from an external heat source
- Equivalents of 70l, 140l, 210l or 280l indirect cylinders



Туре	Order Code
UniQ HW 3 +iPV with EDDI	DGP-DBW-AWZ
UniQ HW 6 +iPV with EDDI	DKP-DBW-AWZ
UniQ HW 9 +iPV with EDDI	DNP-DBW-AWZ
UniQ HW 12 +iPV with EDDI	DRP-DBW-AWZ
UniQ HW 3 +iPV w/o EDDI	DGP-DBW-ATZ
UniQ HW 6 +iPV w/o EDDI	DKP-DBW-ATZ
UniQ HW 9 +iPV w/o EDDI	DNP-DBW-ATZ

* Note: Other PV Power Diverters can be used with the productor Please consult Sunamp for Production.

** Only HTHPs able to reach >65°C flow temp are suitable for this product.

Controller wiring eHW+iPV



Sunamp

3.6.2 Controller Wiring Diagram eHW +iPV

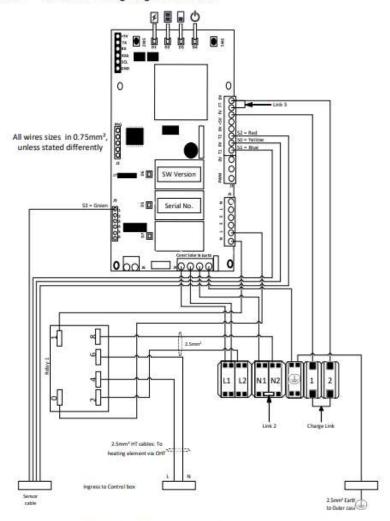


Figure 11: UniQ eHW +iPV Internal controller wiring diagram (wire sizes=0.75mm², unless stated otherwise)

Wiring - eHW +iPV

Important: Please follow (Table 13.1) for information regarding the Links.

Link specification	Removed or Fixed		
Link 1	Removed		
Link 2	Fixed		
Charge Link	Fixed		

Table 13.1: Wiring eHW +iPV - Link settings

- Run and connect 4 Core mains power supply cable (16A, minimum 2.5mm² CSA) from the Solar Power Diverter to the Heat Battery. (Figures 13.1, 13.2, 13.3 & Section 3.9).
- Wire the cable via the appliance case grommets and into the control box housing (Figures 8, 11 and 13.3).
- Prepare if necessary and wire the mains power cable in the following Heat Battery terminals (Figure 10 & 13.3):
 - Brown (Live): Terminal L1 (Permanent Live)
 - Black (Live): Terminal L2 (Modulating Live)
 - Blue (Neutral): Terminal N1 (Neutral)
 - Green/Yellow (Earth): Terminal PE (Protective Earth)

Power diversion controller



3.9 Wiring Setup of Solar Power Diversion Controller



Please refer to Solar Power Diverter Instruction Manual for further information.

- The mains power cable from the Sunamp Controller to the Solar Power Diverter should be a minimum of 2.5mm², 4 core HO5 VV-F sheathed cable, to BS 6500.
- Prepare if necessary and wire the mains power cable from the Sunamp Controller in the following terminals on the Solar Power Diverter (Figure 15):
 - Brown (Live): Terminal L "Supply" (Permanent Live)
 - Black (Live): Terminal L1 "Heaters" (Modulating Live)
 - o Blue (Neutral): Terminal N "Heaters" (Neutral)
 - Green/Yellow (Earth): Terminal E "Heaters" (Protective Earth)
- The power main cable from the 2-pole local isolator, 16A to the Solar Power Diverter should be a minimum of 2.5mm², 4 core HO5 VV-F sheathed cable, to BS 6500.
- Prepare if necessary and wire the mains power cable Solar Power Diverter (Figure 15):
 - Brown (Live): Terminal L "Supply" (Live)
 - Blue (Neutral): Terminal N "Supply" (Neutral)
 - Green/Yellow (Earth): Terminal E "Supply" (Protective Earth)
- Please note that the Brown (Live) cable from the 2-pole local isolator and the Brown (Permanent Live) cable from the Sunamp Controller, will be wired into the same location on the Solar Power Diverter.

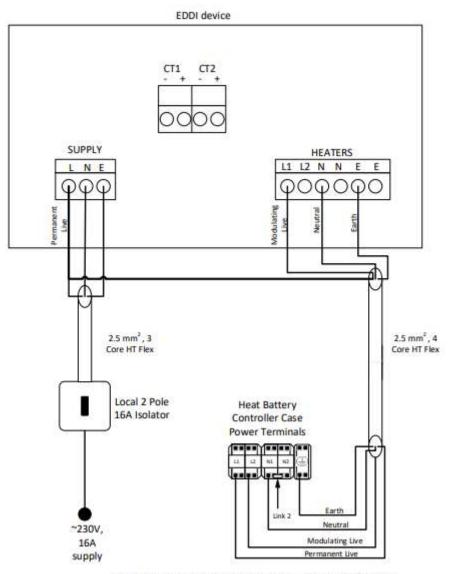


Figure 15: Solar Power Diverter wiring - "EDDI MYENERGI"

Controller wiring (e)HW+iPV



4 Commissioning



Before commissioning works, first ensure that you have properly reviewed the previous sections, particularly in regard to Heat battery specifications as well as location, electrical supply and water supply requirements.

4.1 Preparation

- Ensure all packaging material has been removed.
- Ensure all components are clean and undamaged.

4.2 Process

- Turn on the water supply and ensure that there are no leaks.
- Fully open any hot water taps in the dwelling and allow to run for a minimum time of 2 minutes. This is for any air to leave the system. This may vary depending on Sunamp Ltd. Heat Battery model size.

Note: For larger models such as the (e)HW +iPV 9, the minimum time is increased to 4 minutes.

- Switch ON the power supply to the Heat Battery and Solar diverter controller, via the 2-pole Isolator Switch.
- Switch ON the power supply to the External Heat Source, via its dedicated isolator (if HW +iPV installed).
- On the External Heat Source controller setting for hot water heating (if HW +iPV installed):
 - a. Please set target hot water cylinder temperature: 65 70°C



- The flow rate in the heat battery charging circuit should be adjusted so that the temperature difference between flow and return is between 5 – 7°C (if HW +iPV installed):.
- If available press the BOOST button on the Solar Power Diverter.
- 8. Continue to run the tap for a further 2 minutes, then close.
- Check the front of the Heat Battery to ensure that the "power" and "heating element" LED's are lit (see Table 15).
- Allow the Heat Battery to charge for approximately 30 minutes with the hot water tap closed.
- 11. After 30 minutes open the hot water tap and check for hot water.
- Adjust the Thermostatic Mixing Valve (TMV) so that the output temperature is 45°C to 55°C, if applicable.
- Check hot water temperature at all hot water outlets in the dwelling with the customer and advise on temperature settings.
- Ensure that the Heat Battery charges to half charge and that there are no lights flashing (which may otherwise indicate an error, see Table 16, below).



- 15. Pre-planned Boost times should be set on the Solar Power Diverter, the information on this how these are set can be found in the "BOOST TIMER" section of the Solar Power Diverter manual. These depend on the end user usage type of the system.
- Leave all product information and literature with the customer / end user.



- Fill in and return the Sunamp Ltd. commissioning certificate, provided with the product. These documents MUST be compiled and returned to Sunamp after installation.
- Fix any Energy labels to product main body.

Off Peak Electric

Sunamp

Sunamp Heat Batteries can be charged using any energy source.

4 hours of 5p/kWh super off-peak electricity every night from 12:30-04:30am.



Perfect for charging an electric vehicle or Sunamp Heat Battery

You can off-set peak energy costs by charging your Heat Battery with cheaper offpeak electricity

or divert energy from your solar PV, heat pumps or other renewable sources.

Once charged, the heat can be released instantly when needed, delivering hot water and space heating during peak times.

Octopus Energy also pay an export tariff on your Solar PV Installation of 5.5p/kwhr



HW + i PV Model

HT Heat Pump/Boiler Solar PV

Typical HW +iPV schematic



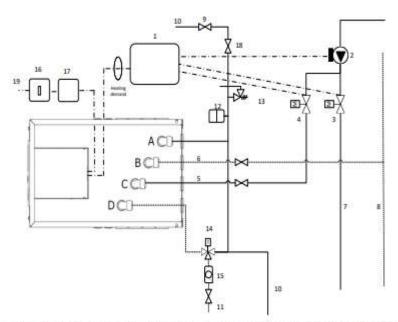


Figure 14.1: Example wiring option 1 schematic (see Figure 3a for piping and electrical options available)

Item 1	Description						
	External Heat Source Controller	7	Central Heating Flow	13	Mains Water Expansion Relief Valve		
2	Circulation pump	8	Central Heating Return	14	Hot Water Thermostatic Blending Valve		
3	Central heating Zone Valve	9	Isolation Valve	15	Hot Water flow regulator		

4	Heat Battery Hot Water Zone Valve	10	Cold water supply to dwelling	16	Local 2-pole Isolator, 16A
5	Flow from External Heat Source	11	Hot water supply to dwelling	17	Solar Power Diverter controller
6	Return to External Heat Source	12	Expansion Vessel	18	Cold Water Pressure regulator
19	Electrical supply from Dwelling consumer board ~230V AC, 16A				

Table 14.2: Explanation of components



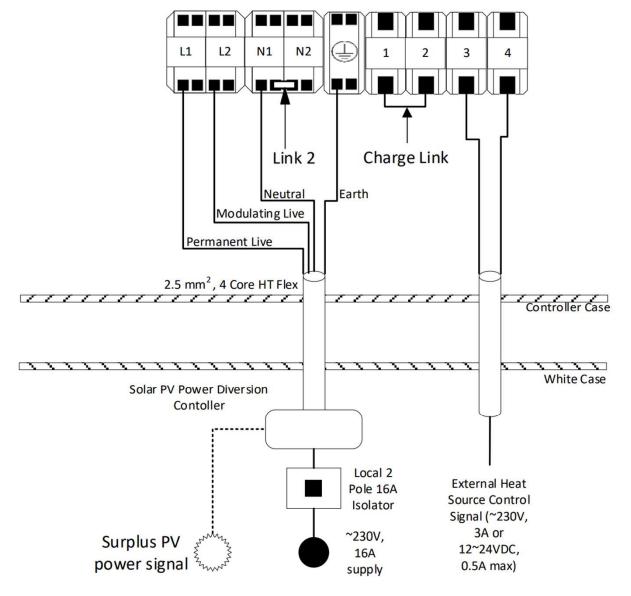


Figure 14.2: HW +iPV system wiring

Typical HW +iPV schematic



Link specification	Removed or Fixed	
Link 3	Fixed (Factory setting)	If connected to a High temperature heat pump – The link ensures that the Heat Battery demand can be satisfied by the heat source delivering a flow temperature greater than 65°C.
	Removed	If connected to a Boiler – Removing the link ensures that the Heat Battery demand can be satisfied by the heat source delivering a flow temperature greater than 75°C.



Thank you

